

STUD WELDING PRODUCTS, INC

Your Number One Stud



Maximum Weld Rates
Maximum Efficiency
Minimum Energy
Minimum Weight

STUD WELDING UNIT Model: CDMi 3202



DESCRIPTION

Stud Welding Unit (with digital display) for CD stud welding (capacitor discharge welding) according to current standards

FEATURES	CDMi 3202
WELD RANGE	#4 - 7/16"
WELD RATE	#4 @ 43 Studs/Min 5/16" @ 25 Studs/Min 7/16" @ 18 Studs/Min
DIMENSIONS	18"L x 8"W x 10"H
WEIGHT	39.68 LBS
PRIMARY POWER	115 v/230 v, 50/60Hz 10AT

FEATURES

- Especially suitable for thin sheets (at least 0.5 mm).
- Microcontroller – for precise process times, optimal functional reliability and maximum operating convenience.
- Function monitoring – automatic function test following power-up; monitoring of all internal system functions.
- Display of error codes – on digital display.
- Structure: extremely easy to operate, compact, robust – powder coated steel housing withstands rough treatment in shop and on site.
- Two ground connections – direct coupling of several stud welding machines possible when installed in complex welding systems
- Retriggerring lock-out – prevents welding on a welding element that has already been welded
- Graphic display – clear operator guidance via large LCD display
- 15 programs can be stored – in every program, the parameters (charging voltage, capacity, CP settings and automatic settings) can be selected digitally via a superior control system and specific to the application

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